

SAFE JOB PROCEDURE

SJP-15

February 27, 2009

REMOVING BLADE FROM DOZER

Purpose/Application:

Removing the blade from a dozer cat.

PPE • Safety glasses

Gloves

Coveralls

Steel toed boots

Hard hat

TRAINING • Strike Orientation

TOOLS/EQUIPMENT • Hammer

Pin bar

Water pump pliers

Screw driver

#	Job Steps	Hazards	Control Measures
1	Stop machine on level ground, apply park brake and leave blade up 6", shut off engine and bleed pressure off hydraulics	Pinch points, slipping, tripping and falling	Wear all PPE and use the three point contact system
2	Remove back plate from hose dink	Pinch points, slipping, tripping and falling	 Wear all PPE and use the three point contact system
3	Remove safety pins from side arms and then remove pins	Pinch points, slipping, tripping and falling	 Wear all PPE and use the three point contact system
4	Disconnect hydraulic hoses	Pinch points, slipping, tripping and falling	 Wear all PPE and use the three point contact system
5	Restart dozer and have workers stand back as dozer backs away from blade	Pinch points, slipping, tripping and falling	 Wear all PPE and use the three point contact system
6	Back dozer up to the blade and hook the winch to flip blade onto face	Pinch points, slipping, tripping and falling	 Wear all PPE and use the three point contact system
7	Flip blade arms down using C-frame of cat	Pinch points, slipping, tripping and falling	 Wear all PPE and use the three point contact system



REFERENCE/REGULATIONS • Never perform this task alone	BLADE FR	OM DOZER
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