

**PURPOSE/APPLICATION**

To protect workers from injuries associated with the fabricating process. Fabrication crews are required for special pipe assemblies such as; skid modules, piping systems, header systems, flow control valves, side traps, pig launchers or traps etc.

**PPE**

- Strike minimum requirements or as determined by hazard assessment
- Safety Glasses (Shade 3)
- Welding Helmet
- Face Shield
- Work Gloves

**TRAINING**

- Welding Certification /WHIMIS / TDG

**HAZARDS & CONCERNS**

- Personal injury (Burns, Strains, sprains)
- Sparks/fire
- Motion (Pinch Points)
- Gravity (Suspended Loads)
- Compressed Gas
- Loading/Lifting Equipment Failure
- Rigging Failure
- Rotating Equipment
- Gravity (slip / falls)
- Traffic
- Occupational illness (welding fumes)

**PRECAUTIONS**

- Complete Hazard Identification, Assessment and Implement Control
- Complete air monitoring when/where required
- Keep areas free of tripping hazards and follow good housekeeping practices
- Ensure ERP has been developed to address potential emergency sources (fire, air quality)

Follow Applicable Procedures Including:

- Welding Procedures
- Sandblasting Procedures

**REFERENCES / ADDITIONAL INFORMATION**

- Client's safe work procedure where applicable
- Strike Safety Manual
- Strike's Codes, Safe Work Practices and Procedures
- CSA standards
- Federal/Provincial laws and regulations/by laws
- ACSA Safe Work Practices

**REGULATIONS****OHS Code**

Follow all applicable provincial OH&S Regulations and Codes.

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