

PURPOSE/APPLICATION

Removing the blade from a dozer cat.

PPE

- Safety glasses
- Gloves
- Coveralls
- Steel toed boots
- Hard hat

TRAINING

- Company Orientation

TOOLS/EQUIPMENT

- Hammer
- Pin bar
- Water pump pliers
- Screw driver

#	Job Steps	Hazards	Control Measures
1	Stop machine on level ground, apply park brake and leave blade up 6", shut off engine and bleed pressure off hydraulics	Pinch points, slipping, tripping and falling	▪ Wear all PPE and use the three-point contact system
2	Remove back plate from hose dink	Pinch points, slipping, tripping and falling	▪ Wear all PPE and use the three-point contact system
3	Remove safety pins from side arms and then remove pins	Pinch points, slipping, tripping and falling	▪ Wear all PPE and use the three-point contact system
4	Disconnect hydraulic hoses	Pinch points, slipping, tripping and falling	▪ Wear all PPE and use the three-point contact system
5	Restart dozer and have workers stand back as dozer backs away from blade	Pinch points, slipping, tripping and falling	▪ Wear all PPE and use the three-point contact system
6	Back dozer up to the blade and hook the winch to flip blade onto face	Pinch points, slipping, tripping and falling	▪ Wear all PPE and use the three-point contact system
7	Flip blade arms down using C-frame of cat	Pinch points, slipping, tripping and falling	▪ Wear all PPE and use the three-point contact system



SAFE JOB PROCEDURE

SJP-15

April 18, 2018

REMOVING BLADE FROM DOZER

Additional Precautions: Never perform this task alone

REFERENCE/REGULATIONS

Developed by: 1. Shane Scherger 2. _____ Date: Feb 27/09

Revised by: 1. Ryan Obleman 2. _____ Date: April 18/18
