

SAFE JOB PROCEDURE

SJP-EI-12

Revised: February 2021 Installing Self Regulating Heat Trace

PURPOSE/APPLICATION

To provide guidance on the installation of Self-Regulating Heat Trace. Self-Regulating Heat Trace is used to prevent pipes from freezing; the cable comes on reels and is cut to the proper length and taped to the pipe.

COMMON HAZARD SOURCES AND CONCERNS



PPE

- Strike Minimum Requirements (Hard Hat, Safety Glasses, Safety Footwear, Appropriate Protective Clothing
- Fall Protection Equipment (where required)

TRAINING

- Strike Orientation
- Fall Protection Training where required
- Aerial Lift Training where required

TOOLS/EQUIPMENT

- Side Cutter
- Aerial Lift
- Ladders
- Reel Jacks
- Megger Meter

PRE-JOB ACTIVITIES

- 1. Inspect all tools and equipment
- 2. Assess work and site hazards according to the HIAC process
- 3. Inspect all mobile equipment prior to use using CF-S-18 Construction Equipment Daily Prestart Checklist



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#	Job Steps	Hazards	Control Measures
1.	Set up reel	 Motion – Congested work area, Uneven ground, Line of fire 	Flag off work areaPre job hazard assessment
2.	Run heat trace along pipe	 Gravity - Falling tools and equipment, working at heights Human Factors – Strain, repetitive motions 	 Flag off area – where working at heights Implement a fall protection plan if height is over 1.6m or if there is an unusual possibility of injury, or as per site requirement Use fall protection equipment as per COP 06 Fall Protection Maintain communication between workers, use radios as required Work in teams were appropriate
3.	Tape heat trace in place	 Gravity - Working at heights, Dropping equipment 	Fall protection equipmentTool lanyards
4.	Install end kits and power kits	 Gravity - Working at heights, Falling equipment 	Fall protection equipmentUse gloves and
5.	Megger test	Electrical – Electricity	 Work in pairs Ensure proper communication between everyone involved Ensure line is clear
6.	Megger test again after insulation is installed	Electrical — Electricity	 Work in pairs Ensure proper communication between everyone involved Ensure line is clear

ADDITIONAL PRECAUTIONS

The heat trace must be visually inspected prior to use and throughout the process to ensure it is not damaged in anyway.

REFERENCES/ADDITIONAL INFORMATION

Strike Safe Work Practice

- SWP 18 Tools/Equipment/Machinery
- SWP 22 Material Handling
- SWP 20 Working at Heights
- SWP 25 Ladders
- SWP 32 Lock Out / Tag out



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REGULATIONS

Alberta OH&S Code

- Part 9 Fall Protection
- Part 14 Lifting and handling loads
- Part 15 Managing the control of hazardous energy
- Part 19 Powered mobile equipment
- Part 21 Rigging

Manitoba Code

- Part 16 Machines, Tools and Robots
- Part 22 Powered Mobile Equipment
- Part 23 Cranes and Hoists
- Part 38 Electrical Safety

Saskatchewan OHS Regulation and Code

- Part 11 Powered Mobile Equipment
- Part 14 Rigging
- Part 16 Entrances, Exits and Ladders
- Part 30 Additional Protection for Electrical Workers

BC OHS Regulations

- Part 11 Fall Protection
- Part 13 Ladders, Scaffolds and Temporary Work Platforms
- Part 19 Electrical Safety

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